



## Processing Advice

- recommended application rate: 4 – 6 g/m<sup>2</sup> (wet)
- excessive pumping without consumption on press must be avoided
- delivery stack temperatures above 35°C can lead to blocking
- do not mix with different coating products
- clean coating circuit thoroughly; avoid contamination of coating with rinse residues

### Appropriate Press Configuration for Converting

- sheet-fed offset press with coating unit (chambered blade and anilox roller)
- hot-air blow drier with steam-extraction

### Suitable Substrates

Paper and cardboard, coated, absorbent

### Suitable Printing Inks

- alkali resistant acc. to ISO 2836 (Magenta usually suitable, despite its missing resistance)
- resistance against alcohol and solvent mixture recommended
- changes in colour/hue of the used printing inks can occur, if the pigments therein are featuring insufficient resistance properties

## Auxiliaries

Thinning: Water / Cleaning: 10T0245 / Defoaming: 10MGA0423

## General Information

In case potentially disruptive influences can occur, such as those originating from packaging contents or external influences (e.g. solvents, detergents, grease, moisture, etc.), the suitability of the coating needs to be double-checked through appropriate testing. For consistent print results, we recommend regular in-depth cleaning of the anilox rollers.

## Notes about Coating Properties on the Printed Sheet

- the final surface properties have established not before complete drying of ink and coating
- the glueability is also influenced by substrate, ink and glue.
- coated areas are sealed and wet glue takes notably longer to set there, compared to setting on the uncovered substrate surface; our recommendation: keep glue flaps free of coating
- for finishing, metallic inks have to be tape resistant
- finishing with UV-coating or hot-foil stamping requires a stable substrate surface
- adhesion and scratch resistance of the UV-coating or hot foil stamping can vary, depending on the substrate surface quality, the ink, and/or the applied UV-coating/hot-foil
- the values for CoF and block-sealing resistance (if provided) are assessed under defined testing conditions. Depending on printing- and accompanying ambient conditions, the values may vary.
- suitability for two-sided printing can be reduced by the substrate, high ink coverage and slow-setting colours. In these cases we recommend a sufficient airing and drying times before perfecting

## **Information about Printing Food Packaging**

This water-based coating is not of the "low-migration" type and is not recommended for food packaging printing.

## **Labelling/Safety**

See material safety data sheet

## **How supplied**

25-kg plastic hobbock  
150-kg plastic drums  
1000-kg IBC