



## Gecko® 2 K White Helio-RW

Solvent based printing inks for flexible packaging

77GW436616

70GH132871 Hardener for 2 K Systems

70GH464418 Hardener MIL for 2 K systems

### Description

A monosolvent, NC-based two-component white, offering low odour and low solvent retention with high gloss, excellent over-printability and outstanding heat stability. This product also offers excellent mechanical, product and chemical resistance.

### Printing process

Gravure printing.

### Applications

Surface printing.

Suitable for food and beverages flexible packaging.

**Substrates:** BOPP, Coex OPP, CPP, Acrylic OPP\*, Chem PET  
\* Applicability on acrylic coated PP has to be industrially tested properly in relation to potential blocking risk.

**Minimum surface tension:** BOPP, Coex OPP, CPP: 38 mN/M (mN/m = dynes/cm)

**Hardener** Hardener for 2 K systems GA (70GH132871), standard hardener.  
Hardener MIL for 2 K systems; GA (70GH464418), alternative to use when low content of free monomeric isocyanate is required.

**Curing conditions** This product can be used only in combination with the hardener 70GH132871 or 70GH464418, with the following ratio: 100 parts of white, 20 parts of hardener (Temp > 10°C).  
The varnish becomes tacky-free with the usual timing of the printing process.  
The below mentioned fastness properties are normally achieved after 7 days at room temperature.

### Properties

Dry content White (120000)	61% ± 2	Dry content Hardener (both)	47% ± 2
Adhesion	■■■■■■■■■■	Scratch resistance	■■■■■■■■■■
Rub resistance	■■■■■■■■■■	Heat-resistance	180 – 200 °C

■ = positive rating point on a scale from zero to max. Ten points for highest value / best suitability.

**Note:** all technical properties are a guideline only and depend on final application. For details about exact test methods which are the basis for info about fastness properties given above please refer to the general test method overview.

## Print viscosity

Diluents	<b>Gravure printing</b> 13 – 15 s DIN 4	
Slow	Ethyl Acetate/n-Propyl	80:20
Standard	Ethyl Acetate	100
Fast		
Retarder	Methoxy Propyl Acetate	2% max.

## Notes

<b>Diluents</b>	All solvents and equipment must be water and alcohol free in order to prevent non-curing of the two-component reaction.
<b>Mixing</b>	<p>This product must be mixed with the hardener before the dilution. After the preparation, the 2-component mixture must be used within 8 hours.</p> <p>It is recommended to prepare the 2 K mixture shortly before the start of the print run, and in the minimum appropriate amount. In case of long print runs, it is strongly suggested not to prepare all the 2 K mixture necessary for the whole job before the start, but instead to start printing with a small batch of 2 K mixture (10 – 20 kg) and regularly add to the pump tank small batches of freshly prepared 2 K mixture.</p>
<b>Pot Life</b>	<p>With Pot Life is usually indicated the time in which a 2 component mixture can be used before it expires and is not usable anymore. In the printing industry there are various interpretation of the concept of Pot Life, some more focused on viscosity increase, other on the performance of the cured coating layer.</p> <p>In our TDS, Pot Life is in strong correlation with the increase of viscosity, and this may differ from the Pot Life correlated to physical and mechanical properties. As the decrease of properties could be effective before any increase of viscosity is visible, please test the application before industrial production and, as a general approach, prepare always the smallest quantity of 2K system necessary for the work, in order to use the 2K mixture as rapidly as possible. This is due to the fact that once the 2 Component are mixed together, the crosslinking reaction starts and stops only when all the reactive function have crosslinked with the other component of the mixture. The reaction speed is strongly dependent on the components of the system used.</p>
<b>Cleaning</b>	The cured coating is insoluble in standard solvent used for dilution. It is necessary to prevent the drying of the products during the downtime, when the press stops it is better to leave the product in slow recirculation and at the same time lift the doctor blade.

## Instructions for the use of printing inks for the production of primary food packaging

For information on the use of printing inks, varnishes and additives for the manufacture of food packaging please refer to the respective „**Statement of Composition**". This information is provided to allow the calculation of possible levels of migration of evaluated substances in a worst case situation.

Migration tests at **hubergroup** laboratories with printed samples made from commercially available OPP film (film thickness: 35 u, printed wet ink: 6 g/m<sup>2</sup>, with 95 % ethanol as the food simulant) and PE film (film thickness: 50 u, printed wet ink: 6 g/m<sup>2</sup>, with 95 % ethanol as the food simulant) showed no migration of substances above legal limits. Based on the results of these migration tests, we expect that the printed inks enable the final printed products to comply with the legal requirements for packaging for all kinds of foodstuff.

The manufacturer of the finished article and the filler have the legal responsibility to prove by appropriate migration testing that it is fit for its intended purpose.

In order to maintain low residual solvents concentration in the printed film, the printer must ensure sufficient drying of the product, especially when retarders have been added. Residual solvent content must be regularly monitored.

The products must not be used in the manufacture of packaging where the printed ink layer is intended to come into contact with foodstuff (direct food contact).

There are restrictions for the use of printing inks for applications where temperatures above 100 °C for extended periods of time are applied. For details, please see document "Food Packaging Inks for High Temperature Applications".

## Health & Safety

The material safety data sheets contain all relevant information for the generation of appropriate internal plant instructions. The user is responsible for all local legislation requirements.

## Ink Handling

Please refer to General Guidelines for handling inks for flexible packaging.

## Storage Conditions

Store the material in the original packaging at a temperature not below 5°C and not in direct contact with sunlight.

Contact addresses for advice and further information can be found under [www.hubergroup.com](http://www.hubergroup.com)

Due to the many variables in materias for printing, design construction, processing conditions and test criteria, this Technical Data Sheet can only be of an advisory nature. Our data reflect the latest state of our knowledge and are based on the characteristics established in the laboratory and on practical experience. Because there are many factors under the control of the user which may affect processing or application/use, it is necessary for the user to carry out appropriate tests to determine whether the product(s) is technically and safely suitable for the particular purpose, prior to use. **hubergroup** disclaims any liability for applications for which this ink series is not foreseen. No warranties of any kind, either expressed or implied, are made regarding the products here described. The English version is the master document, on which to refer for any translations.